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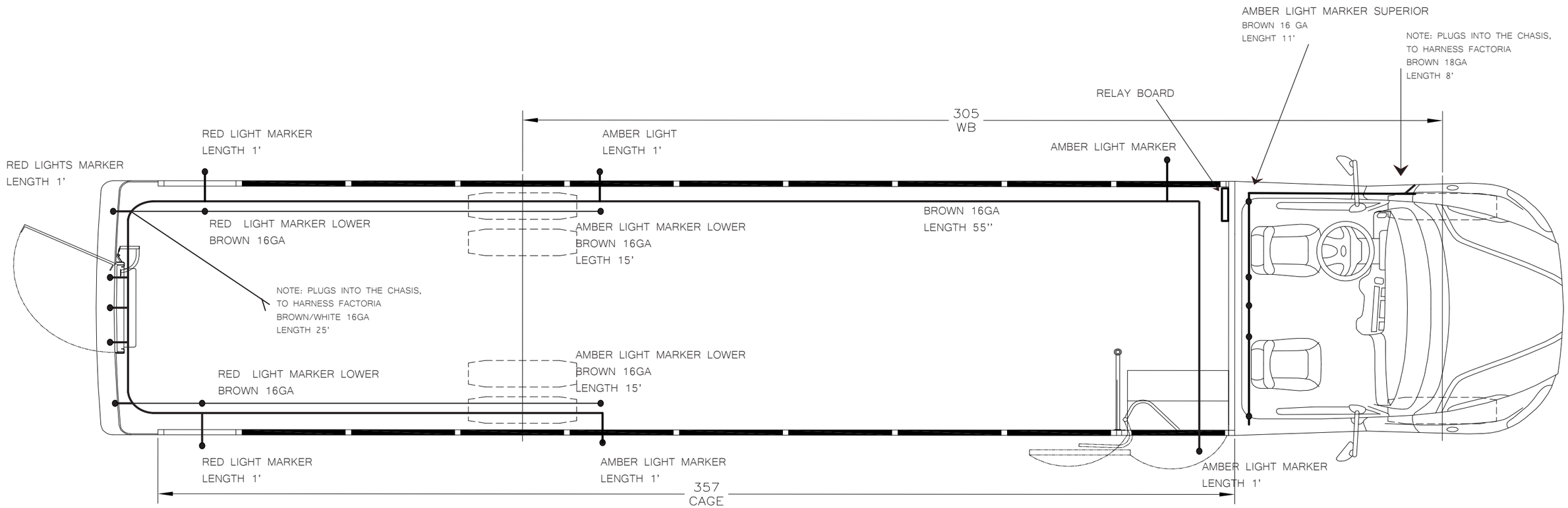
REVISIONS			
REV	DESCRIPTION	DATE	APPD



−3	−2	−1	ITEM NO.	DWG SIZE	PART NO.	DWG NO.	DESCRIPTION	NOTES
QTY PER DASH NO. ASSY								

LIST OF MATERIALS

UNLESS OTHERWISE SPECIFIED
DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN INCHES.
ALL DIAMETERS TO BE CONCENTRIC TO COMMON CENTER LINE WITHIN .005 TIR.
CYLINDRICAL SURFACES AND FACES TO BE SQUARE WITHIN .005 PER INCH.
THREADS PER ASA AND SAE STANDARDS.
BREAK ALL SHARP EDGES .005/.015 R OR .005/.015 X 45°±5° CHAMFER.

HOLE DIA	TOL−.002	HOLE DIA	TOL−.002	HOLE DIA	TOL−.002
.013−.125	+.003	.251−.500	+.005	.751−1.000	+.009
.126−.250	+.004	.501−.750	+.007	1.001−2.000	+.011

XX−XXXX

NEXT ASSEMBLY

TOLERANCES ON: DECIMALS .XXX=±.010 .XX=±.03 | FRACTIONS ±1/64 | ANGLES ±1° | SURFACE FINISH 63

MATERIAL:

FINISH:

DR ANA GABRIELA MORALES ZAPIEN 05/12/2013 DESIGN

CHK APPD

GRECH MOTORS LLC

SPEC CONTROL DWG.

FORD F-650 & FREIGHTLINER M2

LIGHTS EXTERIORS

SIZE C | PART NUMBER | DRAWING NUMBER | REVISION N/C

SCALE: SHEET 1 OF 2