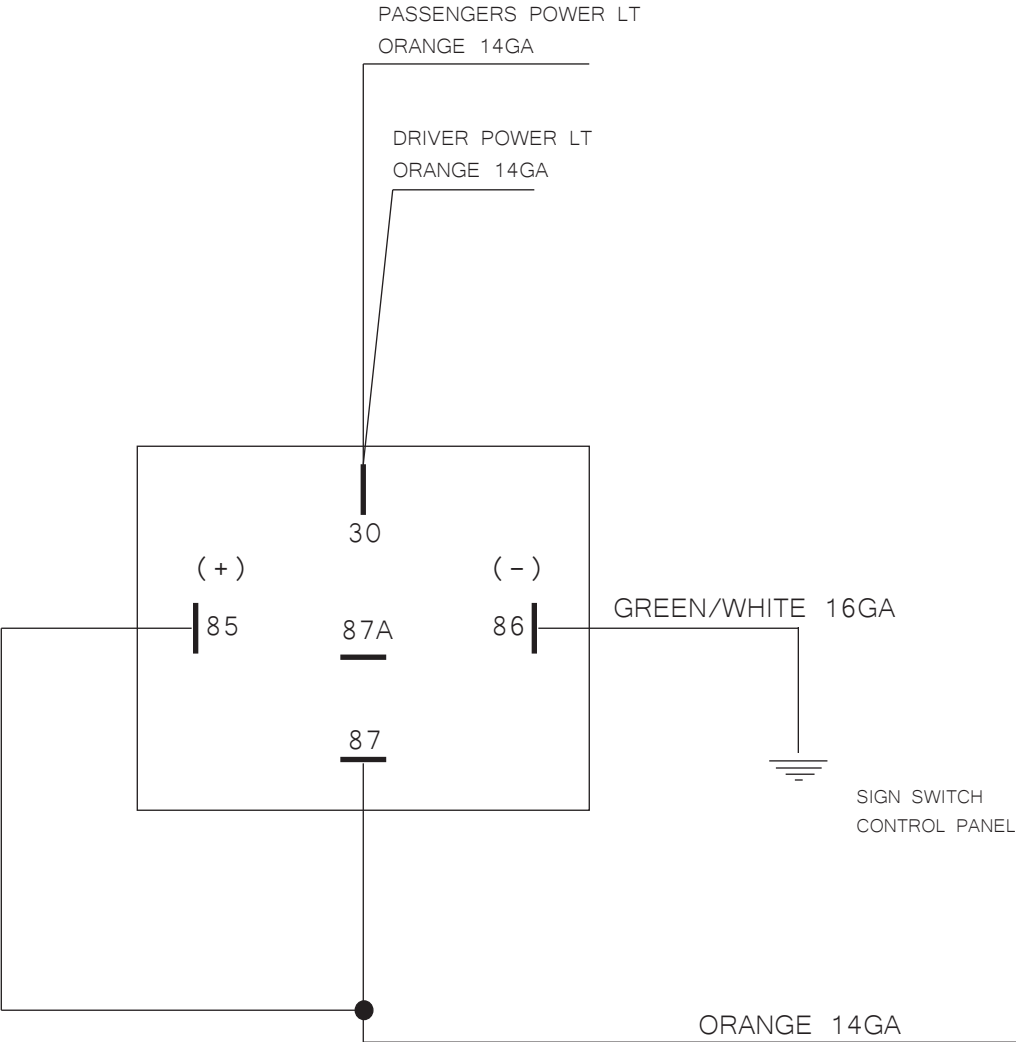



THE INFORMATION DISCLOSED ON THIS DRAWING IS PROPRIETARY. IT IS ISSUED FOR ENGINEERING USE ONLY AND MAY NOT BE REPRODUCED OR DISCLOSED, IN WHOLE OR IN PART, TO ANYONE WITHOUT THE DIRECT WRITTEN PERMISSION OF GRECH MOTORS LLC
PARTS OR TOOLS MANUFACTURED TO MEET THE REQUIREMENTS OF THIS DRAWING MAY NOT BE USED BY OR SOLD TO ANYONE WITHOUT THE DIRECT WRITTEN PERMISSION OF GRECH MOTORS LLC.

REVISIONS			
REV	DESCRIPTION	DATE	APPD



-3	-2	-1	ITEM NO.		DWG SIZE	PART NO.	DWG NO.	DESCRIPTION	NOTES
QTY PER DASH NO. ASSY			LIST OF MATERIALS						
			UNLESS OTHERWISE SPECIFIED						
			DO NOT SCALE THIS DRAWING. ALL DIMENSIONS ARE IN INCHES.						
			ALL DIAMETERS TO BE CONCENTRIC TO COMMON CENTER LINE WITHIN .005 TIR.						
			CYLINDRICAL SURFACES AND FACES TO BE SQUARE WITHIN .005 PER INCH.						
			THREADS PER ASA AND SAE STANDARDS.						
			BREAK ALL SHARP EDGES .005/.015 R OR .005/.015 X 45°±5° CHAMFER.						
			HOLE DIA	TOL--.002	HOLE DIA	TOL--.002	HOLE DIA	TOL--.002	
			.013--.125	+.003	.251--.500	+.005	.751--1.000	+.009	
			.126--.250	+.004	.501--.750	+.007	1.001--2.000	+.011	
XX-XXXX			TOLERANCES ON:						
NEXT ASSEMBLY			DECIMALS		FRACTIONS	ANGLES	SURFACE FINISH	63/	
			.XXX=±.010 .XX=±.03		±1/64	±1°			
MATERIAL:			FINISH:						
DR ANA GABRIELA MORALES ZAPIEN			04/12/2013		DESIGN				
CHK					APPD				
			SCALE:						
			SHEET 1 OF 1						

			
SPEC CONTROL DWG.			
MODELS, FREIGHTLINER M2,			
FORD F-650 & F-550			
READING LIGHTS			
SIZE	PART NUMBER		REVISION
C	DRAWING NUMBER		N/C



SPEC CONTROL DWG.
MODELS, FREIGHTLINER M2,
FORD F-650 & F-550
READING LIGHTS

SIZE	PART NUMBER	REVISION
C	DRAWING NUMBER	N/C